

**Pan & Box Brake Vise
Attachment
Item no:9629611**



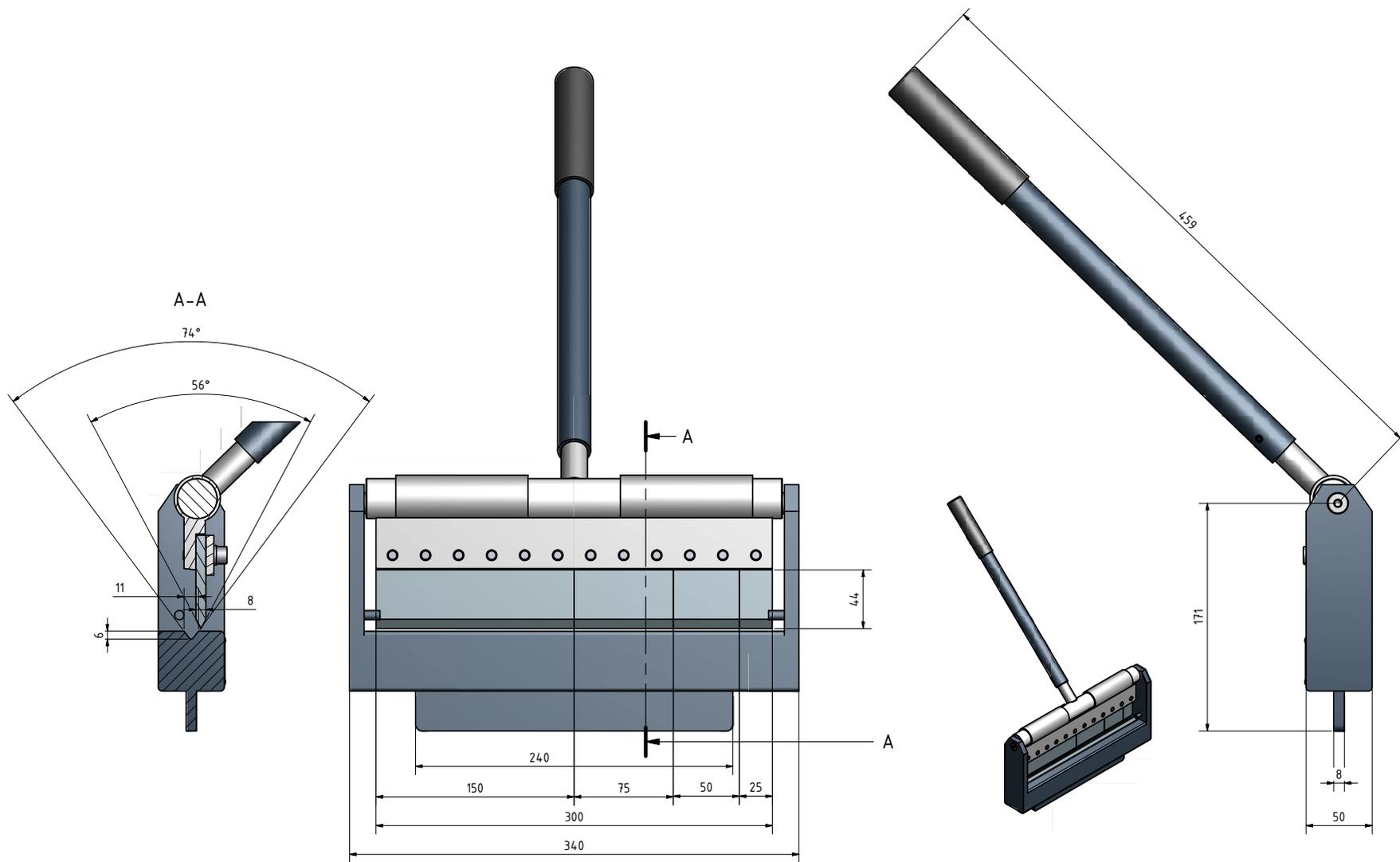
Technical data

max. material width	320 mm/12.5"
Weight	10 kg/22 lbs.
Sheet thickness	2.5 mm
Abkanteleistung max. bei 90°	max. folding capacity at 90°
	Aluminium / Copper - 300 x 2 mm
	Steel sheet - 300 x 1 mm
Folding segments	150 , 75 , 50 ,25 mm

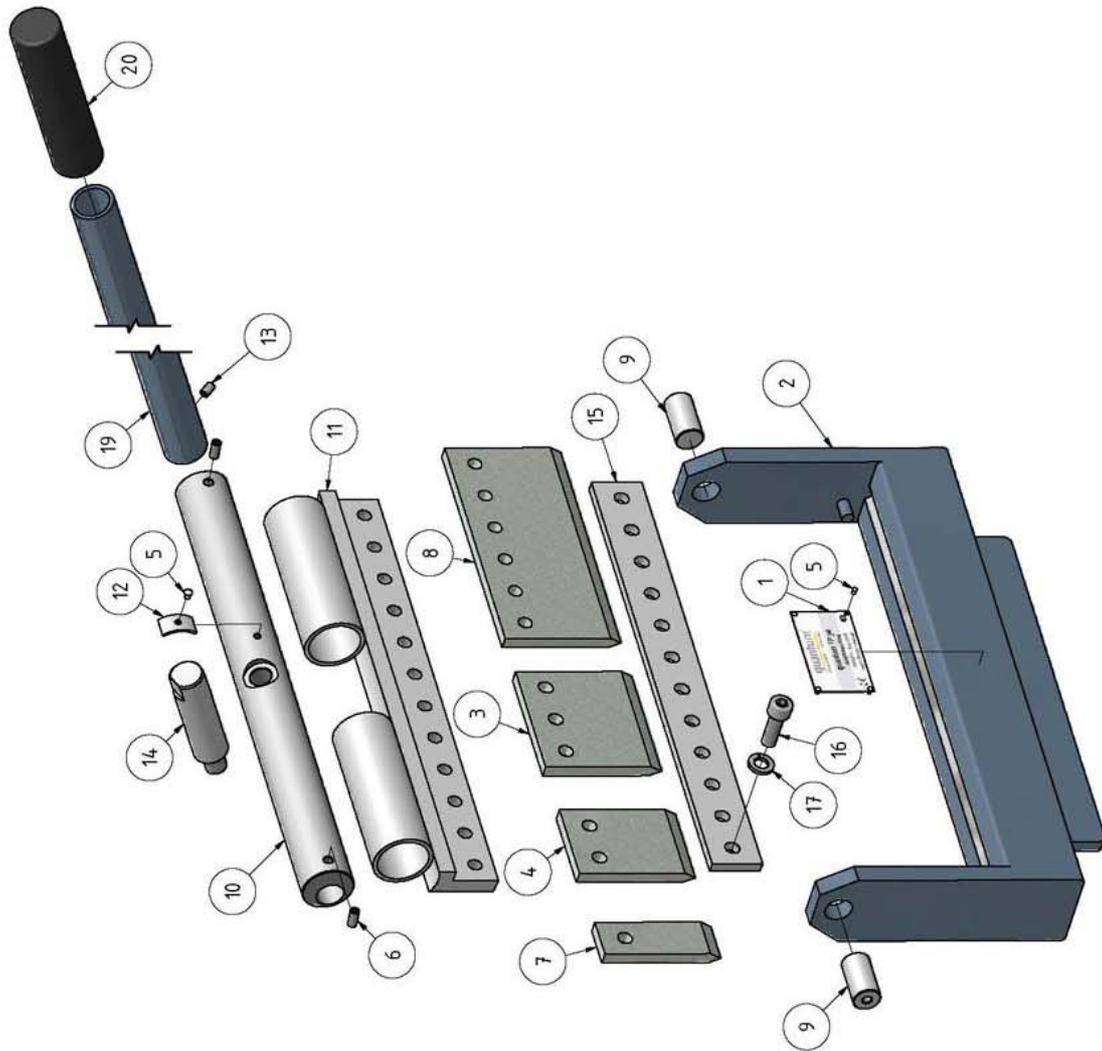
The folding machine is clamped in a vise.

Wear protective gloves when you handle sharp-edged parts.

The folding machine is not a machine within the meaning of the Machinery Directive. The drive takes place with your own hands.



Ersatzteile - Spare parts - FP 30



Spare part list

Pos.	Designation	Qty.	Size	Item no.
1	Label	1		0324402801
2	Frame	1		0324402802
3	Bending segment	1	75 mm	0324402803
4	Bending segment	1	50 mm	0324402804
5	Rivet	5		0324402805
6	Grub screw	2	ISO 4026 - M5 x 12	
7	Bending segment	1	25 mm	0324402807
8	Bending segment	1	150 mm	0324402808
9	Eccentric bearing	2		0324402809
10	Eccentric	1		0324402810
11	Holder	1		0324402811
12	Limit block	1		0324402812
13	Grub screw	1	ISO 4026 - M5 x 8	
14	Thread bolt	1		0324402814
15	Clamping guide	1		0324402815
16	Hexagon socket screw	12	ISO 4762 - M8 x 25	
17	Spring ring	12	DIN 127 - A 8	
19	Lever extention	1		0324402819
20	Grip	1		0324402820

WARRANTY

Palmgren warrants their products to be free of defects in material or workmanship. This warranty does not cover defects due directly or indirectly to misuse, abuse, normal wear and tear, failure to properly maintain the product, heated, ground or otherwise altered, or used for a purpose other than that for which it was intended. The warranty does not cover expendable and/or wear parts (i.e. v-belts, coated screws, abrasives), damage to tools arising from alteration, abuse or use other than their intended purpose, packing and freight. The duration of this warranty is expressly limited to one year parts and labor, unless otherwise noted below beginning from the date of delivery to the original user. The Palmgren products carry the following warranties on parts with a 1 year warranty on labor:

- USA Machine vises – Lifetime
- IQ Machine vises – Lifetime
- Bench vises – Lifetime
- Positioning tables – Lifetime
- Bench grinders & buffers – 3 years
- Tapping machines – 2 years
- Drilling machines – 2 years
- Finishing machines – 2 years
- Band saws – 2 years
- Work stands – 2 years
- Arbor presses – 2 years
- Metal forming equipment – 2 years
- Accessories – 1 year

The obligation of Palmgren is limited solely to the repair or replacement, at our option, at its factory or authorized repair agent of any part that should prove deficient. Purchaser must lubricate and maintain the product under normal operating conditions at all times. Prior to operation become familiar with product and the included materials, i.e. warnings, cautions and manuals. **Failure to follow these instructions will void the warranty.**

This warranty is the purchaser's exclusive remedy against Palmgren for any deficiency in its products. Under no circumstances is Palmgren liable for any direct, indirect, incidental, special or consequential damages including lost profits in any way related to the use or inability to use our products. This warranty gives you specific legal rights which may vary from state to state.

SERVICE & REPAIR

1. If a Palmgren product requires a repair or warranty service **DO NOT** return the product to the place of purchase.
2. All warranty related work must be evaluated and approved by Palmgren.
3. Prior to returning any item the user must obtain factory approval and a valid RGA number.
4. For instructions and RGA number call toll free (800) 827-3398 or fax (800) 827-5834.